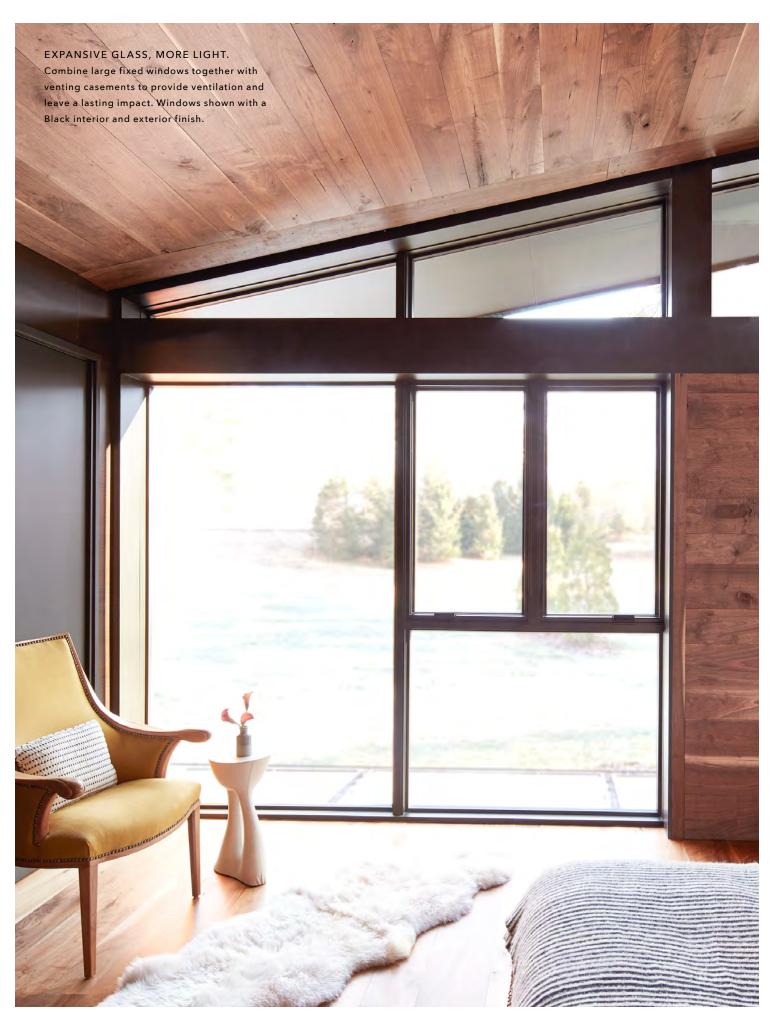


ALUMINUM-CLAD WOOD WINDOWS & PATIO DOORS

SIMPLE & SOPHISTICATED DESIGNS THAT EMBODY THE TENETS OF PURE, CONTEMPORARY STYLE.





WHY YOU CAN TRUST PELLA

At Pella, we don't just create windows and doors. We innovate with purpose, design with passion, build with integrity and deliver with pride.

RATED #1 BY HOMEOWNERS FOR INNOVATION¹

We are continually striving to improve what we do and how we do it. That drive has earned us 150 patents and counting for amazing innovations. In 1925 we opened our doors with the patented Rolscreen® retractable screen, a time-tested innovation that is still one of our most desired features today.

RATED #1 BY HOMEOWNERS FOR HIGHEST QUALITY¹

We make products specifically for you with meticulous care and attention. Our wood craftsmen have been honing their skills, on average, for over 14 years that's longer than it takes for most to earn their PhD. And it doesn't stop there. Our product designs are tested beyond industry standards, so you can trust them to perform. Door designs are tested to 100,000 open and close cycles, and doublehung and casement window designs are tested at least 6,000 times.

THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS²

You can feel confident in your investment. We pride ourselves on providing exceptional quality, exceeding expectations and going beyond requirements. That's why we stand behind all of our wood windows and patio doors with a limited lifetime warranty.³

Study of homeowner perceptions of leading national brands. Study commissioned by Pella, 2021. ² Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service ³ See written limited warranties for complete details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service.

OUR DEDICATED TEAM IS PART OF YOUR PROJECT'S POTENTIAL. WE'RE HERE TO PROVIDE ARCHITECTURAL SOLUTIONS TO HELP COMPLETE YOUR PROJECT."

– ALAN PICKETT, PELLA ARCHITECTURAL SERVICES

WHY CHOOSE WOOD?

Get the beauty and warmth of natural wood, our most customizable designs and exceptional energy efficiency. All Pella wood products are made with high-quality wood, metal and manufacturing processes, regardless of product line.

EXCLUSIVE WOOD PROTECTION

Pella's exclusive EnduraGuard® wood protection is applied after the pieces have been cut and milled, but prior to final assembly, providing advanced protection against the elements.

DESIGNED FOR LONG-LASTING DURABILITY

Intentional jamb-on-sill design helps seal the end grain of the wood and elevates it off the rough opening, reducing the potential to absorb moisture. For added strength and durability, our three-way corner joints are made up of mortise-and-tenon, metal fasteners and commercial adhesive.

QUALITY EXTERIOR AND INTERIOR FINISHES

Extruded aluminum-clad exteriors feature through-stile construction for exceptional durability and EnduraClad® finishes that resist chalking and fading. Interiors can be factory prefinished to save time. Our prefinish is applied prior to final assembly and kiln-cured for a quality aesthetic.

THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS*

You can be confident in your investment. At Pella, we are committed to designing and building wood products with exceptional quality and durability. This is supported by:

ENDURAGUARD[®] WOOD PROTECTION Advanced protection for wood against the effects of moisture, decay, stains from mold and mildew – as well as termite damage.

OPEN CONCEPT LIVING.

distracting the eye.

Expand your open concept design beyond

the walls. These oversized fixed windows

open up the design of this monochromatic

home. Their sleek profiles stun without

EXTERIOR ALUMINUM CLADDING Exceptionally durable aluminum cladding with EnduraClad[®] exterior finish helps protect windows and patio doors for years.

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty or contact Pella Customer Service.



INSULATING GLASS SEAL A long-lasting insulating glass seal provides a clear view and exceptional energy efficiency.



PURE CONTEMPORARY STYLE

With expansive glass, refined profiles and through-stile construction, the simple and sophisticated designs of Pella Reserve -Contemporary bring your vision to life.







AVAILABLE IN THESE WINDOW AND PATIO DOOR STYLES:





Angle-Top Window



Casement

Window



Corner

Window

Push-Out

Casement

Window





Fixed Window

Revel in authenticity and bring your design vision to life. Created for the contemporary design purists who refuse to settle for anything less than extraordinary, sleek and sophisticated Pella Reserve -Contemporary products provide uncompromised attention to detail.

CLEAN LINES Expansive glass combined with some of the narrowest sightlines in the industry bring the outside in.

MINIMAL PROFILES WITH THROUGH-STILE CONSTRUCTION

Our industry-leading modern designs provide a sleek, squared-off look. Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors. Authentic square grille profiles help complete the look.

ARCHITECT-INSPIRED HARDWARE

Our renowned architect-inspired hardware has set the bar for the industry. Featuring sleek lines and minimal curves, the Saldo fold-away crank, adds the perfect finishing touch.





Sliding Patio Door

Hinged Patio Door

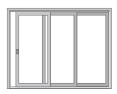
Special shapes also available.

Awning Window

WHY CHOOSE PELLA[®] RESERVE[™] – CONTEMPORARY?



Bifold Patio Door



Multi-Slide Patio Door

ACHIEVE YOUR VISION WITHOUT CONCESSIONS

BUILT-IN SECURITY SENSORS Optional integrated security sensors preserve the beauty of your windows and patio doors while protecting what matters most.

EXTRUDED ALUMINUM EXTERIORS Pella® Reserve™ products have extruded aluminum-clad exteriors for exceptional durability. Create a custom exterior color

to meet your design needs or choose

from our wide variety of color options.

THROUGH-STILE CONSTRUCTION Our patented cladding system delivers a clean sash joint with pure, 90-degree exteriors.

.....

EXPANSIVE GLASS WITH CLEAN LINES Bring the outside in with our industry-leading designs and narrow sightlines providing a clean, modern feel with expansive glass and square profiles.

TAILOR-MADE SOLUTIONS

Partner with Pella. From preliminary drawings to installation, Pella's expert team of architects, engineers, drafters and consultants can work to deliver custom window and door solutions for your project.

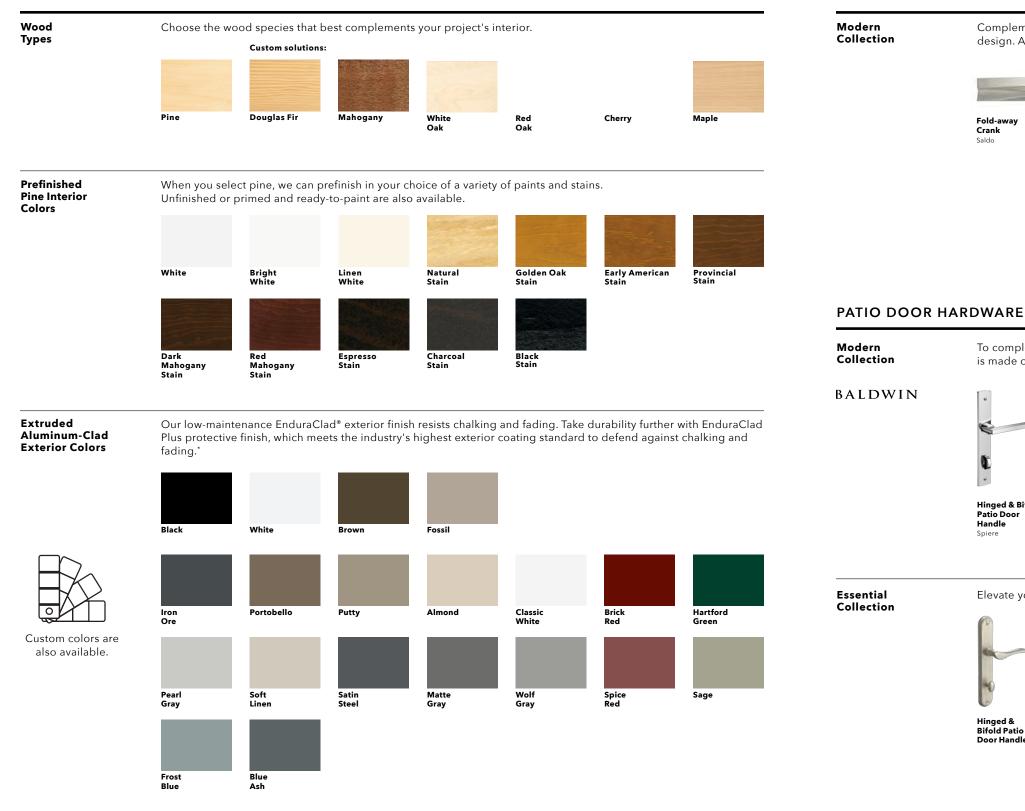
ARCHITECT-INSPIRED HARDWARE

Our exclusively designed hardware offers sleek silhouettes and premium finishes to complement our products while honoring their sophisticated modern design.





COLORS & FINISHES



WINDOW HARDWARE

design. Available in eight stunning finishes.



Crank







Door Handle

6

Sliding & Multi-Slide Patio Door Handle Plazo





Hinged & **Bifold Patio**

Sliding Patio Door Handle

¹ Available early 2022. ² Flush multi-slide handle is a Pella exclusive design.
 ³ Flush multi-slide handle is not available in Champagne.

Complement your vision with our exclusive, architect-inspired hardware that mimics the tenets of contemporary



To complement your style, we've partnered with Baldwin, the #1 premium hardware brand. The hardware collection is made of solid-forged brass and features bold designs and added security enhancements.



Multi-Slide Patio Door Handle^{2,3}

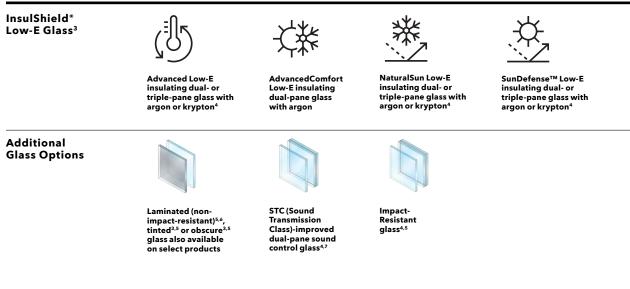
Elevate your style and transform your home with elegant selections. Finishes: P White Matte Black Champagne Brown Multi-Slide Patio Door Handle^{2,3} Oil-Rubbed Satin Nickel Satin Brass¹ Bronze

Additional hardware collections available. See your local Pella sales rep for more options.

Choose the look of true divided light or make cleaning easier by selecting grilles-between-the-glass.



GLASS



ADDED PEACE OF MIND

Integrated Security Sensors

Choose optional, built-in security sensors powered by Insynctive® technology so you can monitor windows and doors while at home or away with the Pella Insynctive App.⁸ Learn more at connectpella.com.

- Color-matched to your product's interior and exterior color.
 Appearance of exterior grille color may vary depending on the Low-E insulating glass selection.
 Optional high-altitude InsulShield Low-E glass is available with or without argon on select products.
 Available on select products only. See your local Pella sales representative for availability.
 Available with Low-E insulating glass with argon on select products.
 For best performance, the laminated glass may be in the interior or exterior pane of the insulating glass, depending on the product.
 Sound control glass consists of dissimilar glass thickness (3mm/Smm).
 Requires the Pella Insynctive App on a smart device, an Insynctive Bridge and a wireless home internet router with internet connection.



MINIMAL PROFILES WITH MAXIMUM IMPACT Our full collection of contemporary products, including angle-top shapes, feature designs that provide a sleek, minimal look with through-stile construction.











15





THE BEST LIMITED LIFETIME WARRANTY FOR WOOD WINDOWS AND PATIO DOORS^{*}

Pella wood products are backed by the best limited lifetime warranty for wood windows and patio doors.* A ten-year limited warranty for Baldwin hardware is included. See written limited warranty for details, including exceptions and limitations, at pella.com/warranty.

NOTE: Product specifications may change without notice. Actual colors may vary from those shown and products may vary slightly from illustrations and photos.

WANT TO LEARN MORE? CALL US AT 833-44-PELLA OR VISIT PELLA.COM

* Based on comparing written limited warranties of leading national wood window and wood patio door brands. See Pella written Limited Warranty for details, including exceptions and limitations, at pella.com/warranty, or contact Pella Customer Service at 877-473-5527.

